

Technical data

RONDLAST® High-performance round belts endless welded

Drive belts for high-performance sorting- and conveyor-systems, i.e. letters & parcels

Type	Rondlast PU clear 83 ShA orange 83 ShA	Rondlast PU clear blue 85 ShA clear red 85 ShA clear green 85 ShA	Rondlast PU black 88 ShA	Rondlast PU red 90 ShA
Quality	TPU Ester	TPU Ester	TPU Ester	TPU Ester
Surface	smooth	smooth	smooth	smooth
Properties	FDA wear resistant oil/grease resistant very durable and reliable	FDA wear resistant oil/grease resistant increased strength	FDA highly wear and oil/grease resistant UV-proof strong and flexural	FDA highly wear and oil/grease resistant maximum strength and durability
Temperature resistance	0 °C to +55 °C	0 °C to +55 °C	0 °C to +55 °C	0 °C to +55 °C
„Motor driven rollers” Maximum load* Belt cross-section* Initial tension*	light 23 kg 4.8 mm ca. 14 %	medium - heavy 40 / 70 / 120 kg 4.8 / 6.0 / 8.0 mm ca. 20 %	medium - heavy 75 kg 5.6 mm ca. 24 %	medium - heavy 70 kg 6.0 mm ca. 15 %
„Shaft driven rollers“ Maximum load* Belt cross-section* Initial tension*	light 9 kg per roller 4.8 mm ca. 12 %	medium - heavy 11/17 kg per roller 4.8 / 6.0 mm ca. 20 %	medium - heavy 18 kg per roller 5.6 mm ca. 20 %	medium - heavy 23 kg per roller 6.0 mm ca. 12 %
Pretension/ Initial tension	max. 15 %	max. 22 %	max. 25 %	max. 15 %
<i>Endless welded...super strong and reliable!</i>				
Dimensions				
length	from 75 mm	+/- 3 mm	L0 = original length without tension	
cross-section	1.6 - 18 mm	+/- 3 %°	° minimum tolerance +/- 0.15 mm	

* We would be pleased to calculate the best fitting RONDLAST® round belt for your specific application!

Applications: Roller conveyors with drum motors or drive shafts for continuous operation.

Outstanding performances:

- + endless welded
- + highest performance
- + longer running time
- + technical expertise

- proven quality
- higher productivity
- reduced costs
- customer satisfaction

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Round belts «Drive» for applications of advanced requirements

Type	Rondlast PU clear 85 ShA	Rondlast PU clear water blue 90 ShA	Rondlast HT pearl white 92 ShA	Rondlast PU green 88 ShA blue 88 ShA
Quality	TPU Ether	TPU Ether	TPE Hytrel	TPU Ester
Surface	smooth	smooth	smooth	rough
Properties	FDA wear resistant oil/grease resistant UV-/ waterproof	- wear resistant oil/grease resistant UV-/ waterproof antistatic	FDA wear resistant oil/grease resistant cold & chemical resistant	- wear resistant oil/grease resistant low friction for accumulation op.
Temperature resistance	-20 °C to +55 °C	-20 °C to +55 °C	-40 °C to +80 °C	0 °C to +55 °C
„Motor driven rollers” Maximum load* Belt cross-section* Initial tension*	light 23 kg 4.8 mm ca. 14 %	light - kg - mm ca. 10 %	light - kg - mm ca. 8 %	light - medium 30 / 35 kg 5.0 / 6.0 mm ca. 16 %
„Shaft driven rollers“ Maximum load* Belt cross-section* Initial tension*	light 9 kg per roller 4.8 mm ca. 12 %	light - kg per roller - mm ca. 10 %	light - kg per roller - mm ca. 8 %	light - medium 12 kg per roller 5.0 mm ca. 16 %
Pretension/ Initial tension	max. 15 %	max. 10 %	max. 8 %	max. 16 %
<i>Endless welded...super strong and reliable!</i>				
Dimensions length cross-section	from 75 mm 1.6 - 18 mm	+/- 3 mm +/- 3 %°	L0 = original length without tension ° minimum tolerance +/- 0.15 mm	

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Special types:

(see also next page)

- **Rondlast W** – twisted round belts with hook, for simple and quick repairing
- **Rondlast S** – reinforced length-stable round belts for increased power transmission
- **Rondlast H** – hollow round belts; for a simple mounting – with metal connectors
- **Rondlast SL** – round belt slings / hold down clips for elastic drive of e.g. belt curves

Rondlast round belts consist of guaranteed 100 % virgin material and convince due to the homogeneous and perfectly welded joints!

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Special types

Rondlast W - twisted

Twisted round belts **RONDLAST W** are used for a quick and cost-efficient repair. They are fully adequate drive components and prevent extended downtimes!

Length	7-8 % shorter than the round belt to be replaced (length will be measured without the hook)
Cross-section	suitable for 2.5, 3, 4, 5, 6, 8, 9.5, 11, 12, 14 mm
Quality	available in almost any colour and quality
Connectors	steel hooks, self-crimping steel hooks (black) or plastic hooks (green)

Rondlast S – stable in length

Length-stable round belts **RONDLAST S** are designed for special applications and able to bridge longer distances with thinner cross section.

Length	material sold by the meter
Cross-section	4 to 19 mm
Quality	PU orange 85 ShA, PU green rough 88 ShA or PU blue rough 88 ShA
Connectors	Aluminium with single (max. 7 % elongation) or with dual barbed hook (max. 14 % elongation)

Rondlast H - hollow

Hollow round belts **RONDLAST H** are also designed for special applications and are used for easy and light conveying units.

Length	material sold by the meter
Cross-section	5, 6, 8, 9.5, 12 mm
Quality	PU clear 83 ShA, PU orange 85 ShA

Rondlast SL - Slings

Round belt slings **RONDLAST SL** are used as dynamic springs. For example, curved belts in food transportation units are driven and tracked via chain drive with slings. They have an extreme lifespan and do not fatigue. Delivered slings with lubricated tubes extend the lifespan once more

Length	from 40 mm centre-to-centre distance; quality and colour will be customised.
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Rondlast - detectable

Detectable round belts **Rondlast PU dark blue 85 ShA** for industrial conveying systems, i.e. food and packaging. Usable for most metal detectors and X-ray devices.

Length	material sold by the meter
Cross-section	3 to 18 mm

The detectability of parts with a minimum volume of 75 mm³ has to be verified by the operator itself in each application.

We would be pleased to help you with your specific application.

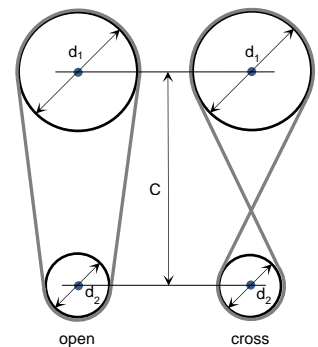
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Calculation of round belts

Legend

Diameter of first pulley [mm]	=	d_1
Diameter of second pulley [mm]	=	d_2
Centre to centre distance [mm]	=	C
Rotation speed of first pulley [rpm]	=	n_1



Length of the stretched belt L1 [mm]

Open drive: $L1 = 2 C + \pi/2 \cdot (d_1 + d_2) + ((d_1 - d_2)^2 / 4 C)$

Cross drive: $L1 = 2 C + \pi/2 \cdot (d_1 + d_2) + ((d_1 + d_2)^2 / 4 C)$

Half-cross belt drive: please measure with a steel tape measure

Length of the unstretched belt L0 [mm]

$L0 = L1 - \text{Pretension}$

In the case of round belts, the «cut belt length» is sometimes specified as well. This relates to the so-called neutral length and therefore should be considered for shorter belts (< 750 mm) for the tension.

Peripheral speed v [m/s]

Speed of the belt $v = d_1 \cdot \pi \cdot n_1 / 60 / 1000$

Pulley specification

Radius of the groove = 1/2 x belt cross-section +10%

Depth of the groove = 2/3 x belt section t

Chamfer = 30° on both sides

Minimal pulley diameter

Hardness <90 ShA = 8x belt cross-section

Hardness 90 ShA = 10x belt cross-section

Hardness >90 ShA = 12x belt cross-section

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Technical questionnaire «round belts DRIVE»

Application / used for? _____

Required yearly quantity _____ pcs.

Information about the current used round belt

Cross-section of belt (Ø) _____ mm
 Length new, not used (L) _____ mm
 Color / hardness _____ / _____ ShA
 Average lifetime _____ months
 Weakness / reason for failure abraded broken
 Surface smooth rough

Diameter of the roller (d_R) _____ mm
 Diameter of the groove (d_N) _____ mm
 Depth of the groove (T) _____ mm
 Center distance between rollers (C) _____ mm

Speed of the parcel (v) _____ m/s
 Rotation of the rollers (n) _____ rpm
 Load max. per roller _____ kg
 (i.e.: 15 kg parcel stays on 3 rollers = 5 kg weight per roller)

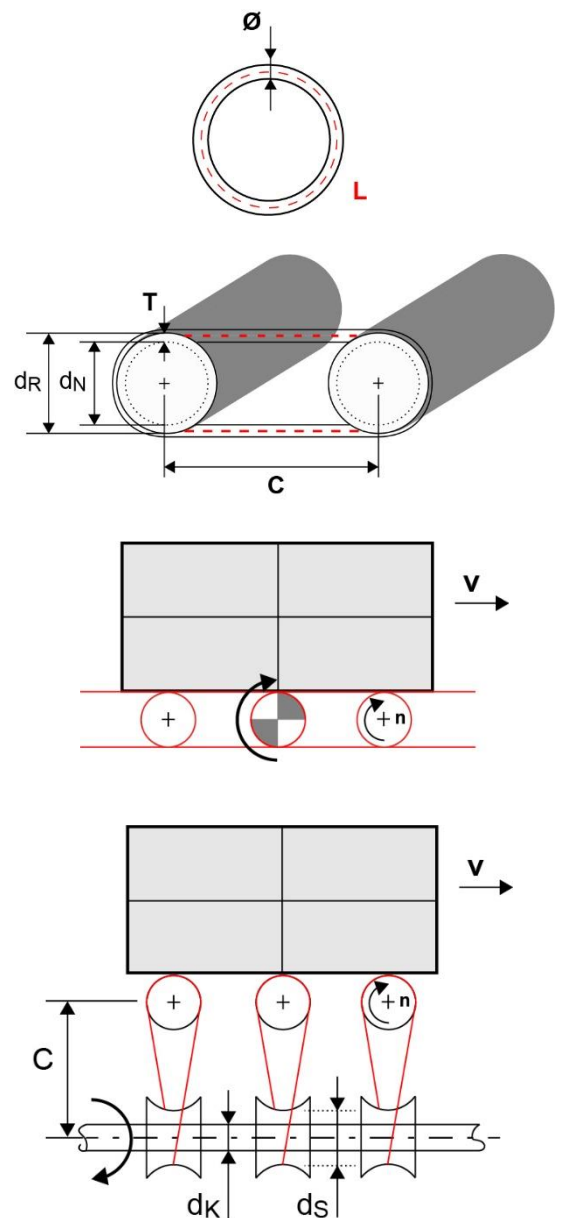
For motor driven rollers „MDR»-drive

Number of rollers before and after the MDR _____ - M - _____ pcs.

For «lineshaft»-drive

Center distance from shaft to roller (C) _____ mm
 Diameter of the lineshaft (d_K) _____ mm
 Diameter of the groove in the spooles (d_S) _____ mm

Accumulation possible? yes no
 Environmental influence water/humidity? yes no
 Environmental influence chemicals? yes no
 Environmental influence UV/sunlight? yes no
 Environmental influence dust? yes no
 Ambient temperatures from / to _____ °C / _____ °C
 Operating hours at no. of operating days _____ h / _____ days



According your information, we are going to calculate the best fitting RONDLAST® round belt and will be glad to send you a non-binding offer!